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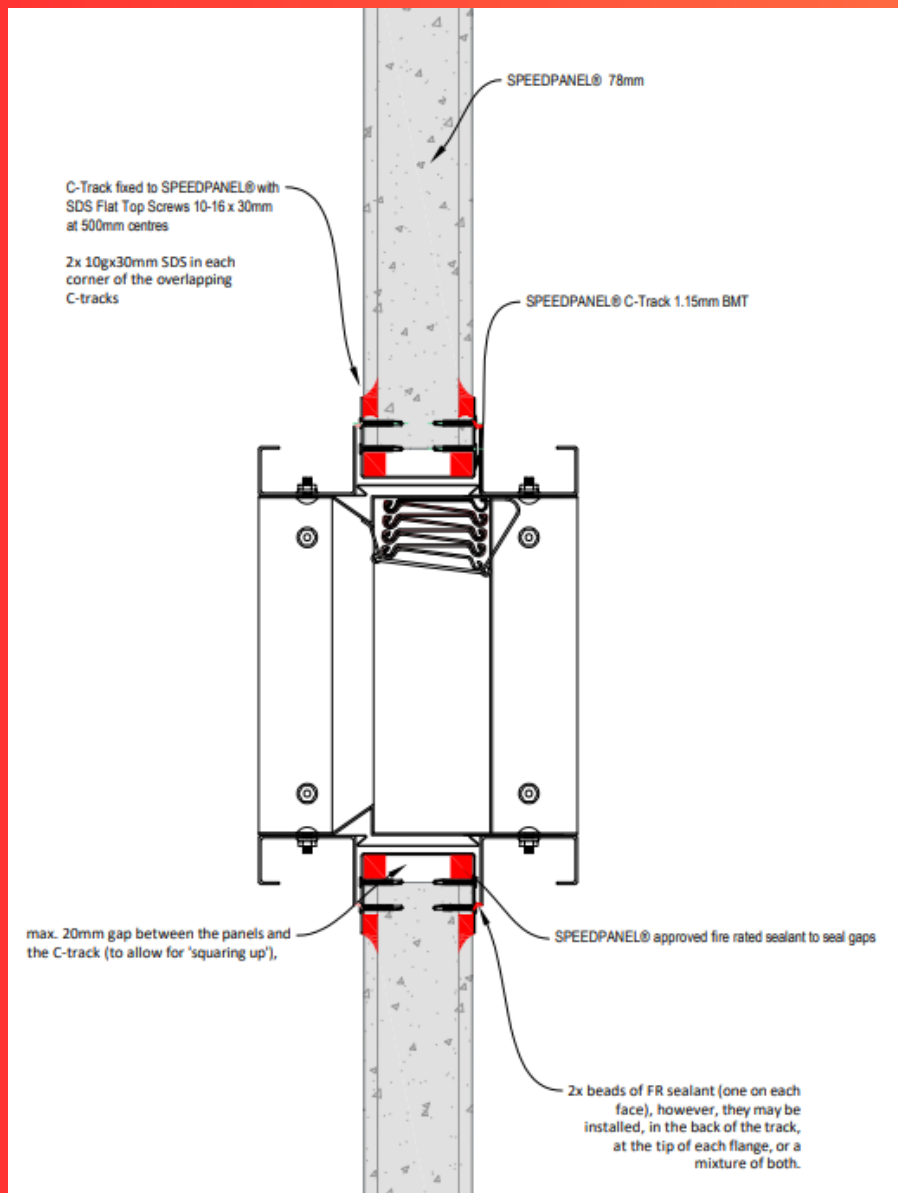
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SPEEDPANEL 4900 FIRE DAMPER INSTALLATION GUIDE



1. INITIAL DAMPER TEST Before installing damper into certified wall system, check damper's closing operation. This can be achieved by placing the damper in an upright position. Hold blade stack whilst removing UL33 rated fusible link. Let the curtain blade stack fall. Gather blades up and return fusible link to its original position
2. Ensure the wall penetration is the correct size. Refer to AS1682.2-1990 Appendix 'C'
3. Remove flange screw/bolts from one side and detach the flanges from damper casing
4. Slide damper with metal seal attached into penetration
5. Apply 2x beads of FR sealant (one on each face), however, they may be installed, in the back of the track, at the tip of each flange, or a mixture of both.
6. Replace flanges making sure damper is fixed firmly within the wall. NOTE: Do not overtighten flange screw/bolts.
7. Repeat INITIAL DAMPER TEST - "POINT #1".
8. Connect ductwork to fire damper using fire resistant mastic to fill recess if using raw edge connection, or apply mastic to both surfaces of the TDF/TDC flange connections. (Bolts must be of a low melting point material). Refer to AS4254/AS1668 Standards if required.