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Step-by-step installation instructions available on page 2 of this datasheet.

Drawing Legend

NO.	ITEM DESCRIPTION	
1	Kilargo IFD-LL Intumescent Fire Damper Damper fitted in steel sleeve, with 4 self-drilling screws as tested and sealed at the perimeter with item 3.	
2	Damper Casing 0.6mm or greater mild steel casing. The aperture shall be a minimum of 10mm and maximum 25mm, filled with sealant (item 3).	
3	Kilargo Intumescent Mastic Applied to the perimeter of Kilargo IFD-LL damper and the damper casing (both sides). Applied to the aperture gap between the damper casing and the wall, to the full depth or at least 30mm deep, controlled by a 16mm IBS rod.	
4	Steel Angle 0.7mm (min) 40-mm x 40-mm x 25-mm galvanised steel angle steel angles fixed to damper casing with 8g x 65-mm long screws and attached to wall studs with steel fixings.	
5	16mm Fire Resistant Grade Plasterboard Support Pad 100mm larger all around than aperture fixed with 40mm x 10G laminating screws to the face of the wall at approximately 250-mm centres and sealed along the perimeter using Kilargo Intumescent Mastic.	
6	Laminated Plasterboard Barrier 3 x 16mm Fire Resistant Grade plasterboard as a laminated partition. The wall shall be tested or assessed FRL of -/120/120 and constructed in accordance with that specification.	
7	Plasterboard Pad Perimeter Treatment Seal plasterboard pad perimeter with 6mm bead of Kilargo Intumescent mastic.	
8	Gaps between damper casing and wall system firestopped with Kilargo Intumescent mastic, maximum gap 25mm.	
9	Casing length on either side of wall 0 -150mm maximum.	

Building element: FR Plaster Board

Application: Sleeve Mounted Single Sided Angle

Maximum Size: 350mm Diameter

FRL -/120/120

Test Reference No. FCO-3344

System No. WP5



Product Render: In-situ



Installation Instructions

NOTE: Framed wall system must be installed to manufacturers recommendations including framing requirements for penetrations.

- Ensure the wall penetration is sized and formed correctly for the IFD installation as detailed in the System Sheet.
- Fit the Fire Resistant Grade Plasterboard support pad on one side of the wall as shown.
- Position damper centrally in the penetration as per the System Drawing.
- 4. Fire-stop any gaps between the casing & building element on both sides, with Kilargo Intumescent Mastic. Ensure fill depth corresponds with those detailed in the System Drawing. Backing material recommended for gaps above 10mm.
- Fasten supplied steel fixing angles to exterior of sleeve with steel self-drilling screws.
- **6.** Fasten fixing angles to wall with steel fixings.
- Check and re apply any mastic if necessary, ensuring there is a full application as per the System Drawing

NOTE: Fixings are supplied by others.





System Notes

Kilargo Intumescent Fire Dampers shall be installed in accordance with this detail and in accordance with the requirements of AS1682.2 -Fire & Smoke Dampers. Installation & with note (but not limited to):

- If connecting ductwork to the installed damper casing, ensure that an appropriate AS1682.2 breakaway joint method is used -refer Clause 6.1(a)
- Ensure convenient access is provided for visual inspection and cleaning as necessary - refer Clause 6.1(d)
- 3. Ensure damper labels (product certification labels) are in a prominent position for easy identification during subsequent maintenance inspections refer Clause 7.2 (b)

	Building element:	FR Plaster Board
	Application:	Sleeve Mounted Single Sided Angle
	Maximum Size:	350mm Diameter
	FRL	-/120/120
	Test Reference No.	FC0-3344

System No. WP5