



**BULLOCK**

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## MODEL 1600 PROFAB HAMMER

**model 1600**

# PROFAB HAMMER



**Easily knocks down straight duct and radius fittings  
at the rate of 6 meters per minute on 1.5 to 0.5 thick!**

### FEATURES

- Guide floats for radius fittings
- Guide can be locked for straight fittings
- Lightweight
- 100% hardened alloy parts
- One-hand operation
- Screened inlet bushing
- Hex guide key included

### SPECIFICATIONS

- Capacity: 1.5 to 0.5 (16ga to 30ga)
- 4500 beats per minute
- Overall length: 350mm (12")
- Weight: 2.5kg (5lbs)
- Air Consumption: 15 CFM
- Air inlet: 1/4" npt
- Air hose: recommend 3/8"
- Operating pressure: 40kgs (90lbs)

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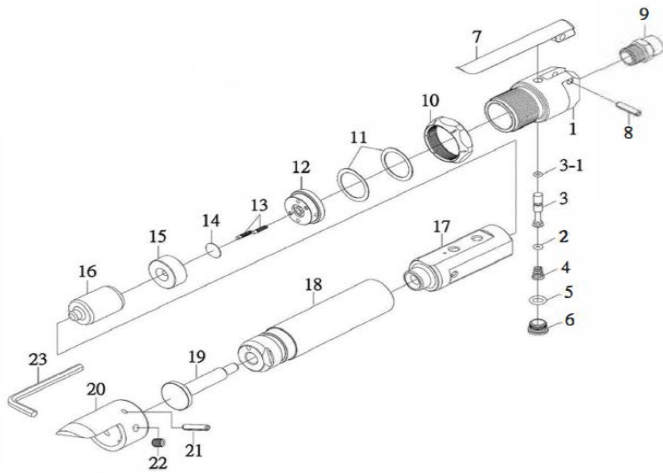


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### PARTS LIST

01	Back head	12	Rear valve block
02	O-Ring	13	Pin
03	Throttle valve	14	Valve
03-1	O-Ring	15	Front valve block
04	Spring	16	Piston
05	O-Ring	17	Barrel sleeve
06	Valve cap	18	Barrel
07	Lever	19	Driver
08	Spring pin	20	Guide
09	Hose adapter	21	Spring pin
10	Lock ring	22	HEX. Screw
11	Alignment shim	23	4mm HEX. Wrench

### MAINTENANCE INSTRUCTIONS

#### REPLACING THE O-RINGS AND SPRING:

Use a flat-head screwdriver as shown to disassemble the valve cap (part #06). Replace o-rings (part #02, #03-1 and #04) and spring (part #05)



#### REPLACING THE MAIN VALVE (part #14) AND PISTON (part #16):

1. Use a vise to hold the hammer as shown
2. With an open-ended wrench, loosen the lock ring (part #10) by turning clockwise
3. Use the open-ended wrench to turn the barrel (part #19) counter-clockwise until it separates from the back head (part #01), then replace the main valve (part #14) and piston (part #16)



#### REPLACING THE DRIVER:

Use a center punch as shown to disassemble the spring pin (part #21), then replace the driver (part #19)



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